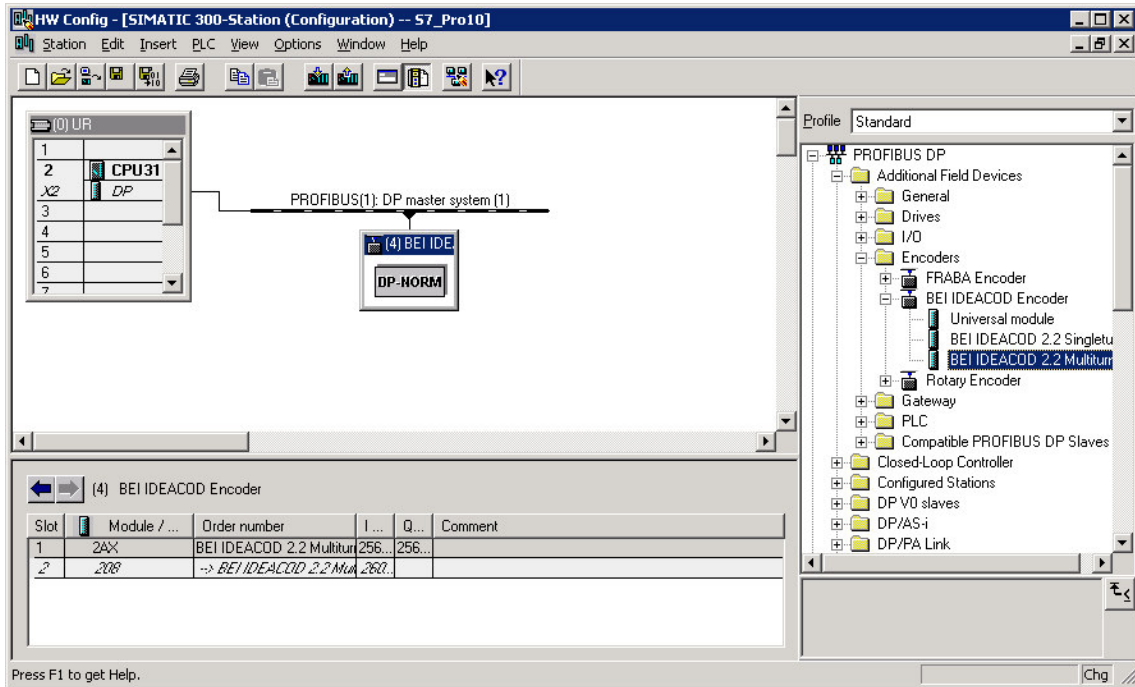
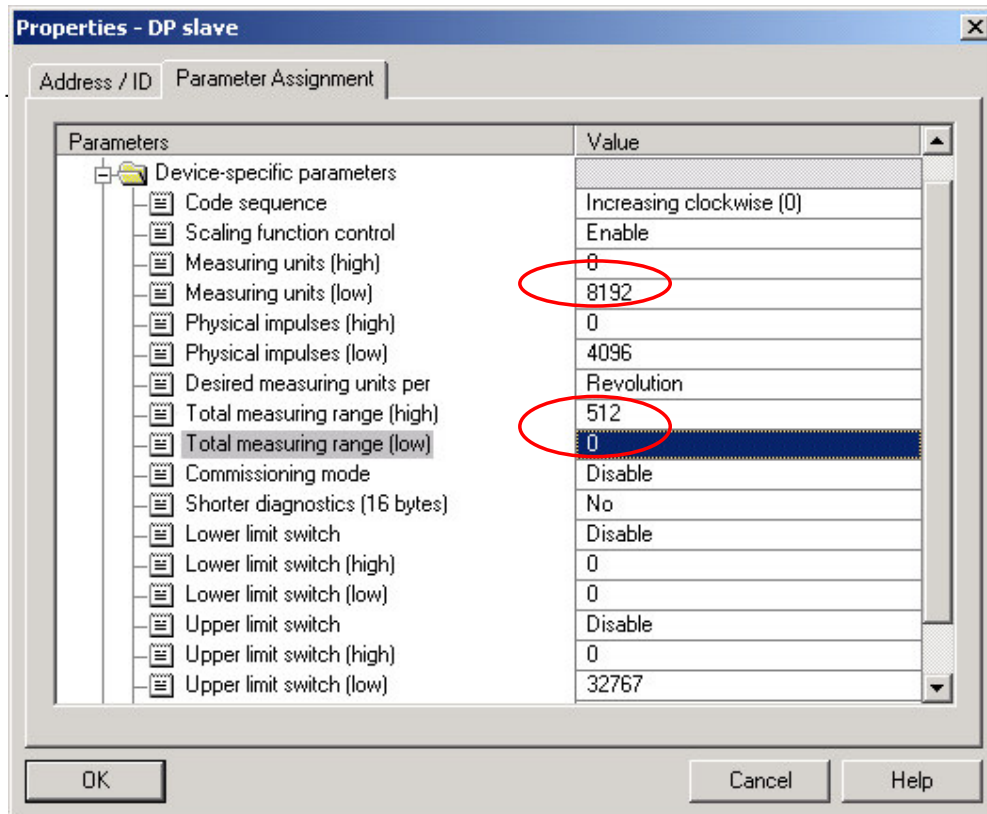


Choose BEI-IDEACOD 2.2 Multiturn

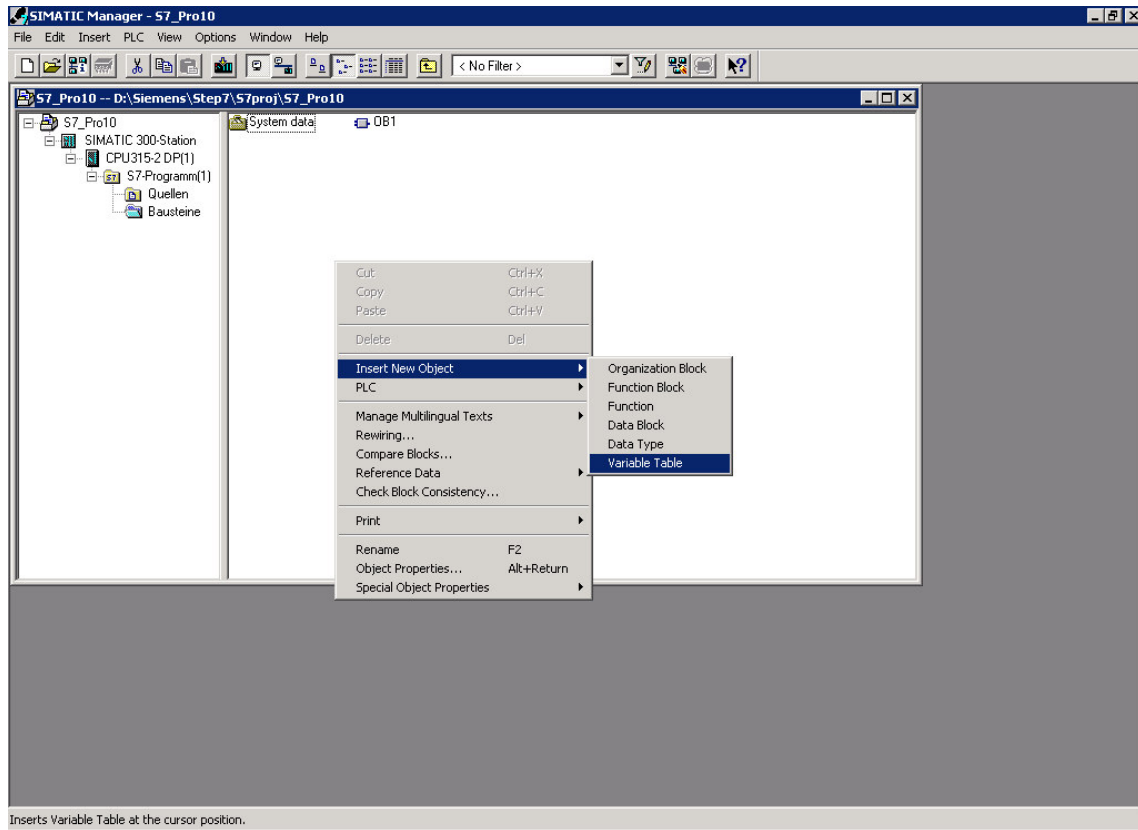


Set parameters as follows:

LES PARAMETRES CERCLES EN ROUGE SONT A CHANGER



To show the values insert a variable table:



The position value (32 Bit) must be read in with a double Word PED or (englisch) PID (not only a word PEW!)

The speed value (16 Bit) must be read in with a word (PEW or PIW)

Please note: Only 25 Bits of the 32 Bit input value belong to the position value! Bits 26-32 are used as status bits (described in the manual page 21).

Var - VAT_1

Table Edit Insert PLC Variable View Options Window Help

VAT_1 -- S7_Pro10\SIMATIC 300-Station\CPU315-2 DP(1)\S7-Programm(1)

	Address	Symbol	Display format	Status value	Modify value
1	PID 256		HEX		
2	PIW 260		HEX		
3					

Press F1 for help.

Offline